### TELEDYNE CONTINENTAL ® AIRCRAFT ENGINE

## SERVICE BULLETIN

Compliance Will Enhance Safety

SUBJECT: Slick Service Bulletin SB2-08A

Category 3
SB08-8B
Technical Portions FAA
Approved

PURPOSE: Notification, support of inspections required by Slick Bulletin SB02-8 Rev A ,

Corrected Copy

COMPLIANCE: As detailed in the bulletin revision also includes a final compliance to end repetitive inspection

MODELS AFFECTED: All engines equipped with Slick 4300/6300 magnetos and Lasar 4700/6700 magnetos.

## **GENERAL**

Unison Industries has issued **Rev A**, Corrected Copy to **SLICK Service Bulletin SB02-8** dated 07-01-2008. The revision concerns inspections of specific magneto models as listed above with a mandatory inspection compliance that ends need for repetitive inspection. The affected magnetos may have been installed on various TCM model engines.

Inspection is required within 50 hours of the bulletin issuance, then every 100 hours of operation or annual inspection following. Assure that the inspections are carried out as recommended.

#### **QUESTIONS?**

Contact Unison Piston Products Technical Support Hotline at 904-739-4081

Unison Technical Publications Web-site: www.unisonpubs.com

#### WARRANTY

If your engine is within the original full coverage warranty period as stated in your written warranty, contact TCM Technical Services at 1-888-826-5465, option 2

Beyond the full coverage period as stated above, contact the Unison Hotline for assistance.

IS	SSUED			REVISE	ĒD	CONTINENTAL	PAGE NO	REVISION
МО	DAY	YEAR	МО	DAY	YEAR	Teledyne Continental Motors, Inc.	1 of 1	В
06	16	2008	04	10	2009	P.O. Box 90 Mobile Alabama      • 251-438-3411	SB08-8	

# SLICK SB2-08A (Corrected Copy) Service Bulletin

#### UNISON PROPRIETARY INFORMATION

The information contained in this document is Unison proprietary information and is disclosed in confidence. It is the property of Unison and shall not be used, disclosed to others or reproduced without the express written consent of Unison. If consent is given for reproduction in whole or in part, this notice and the notice set forth on each page of this document shall appear in any such reproduction in whole or in part. The information contained in this document may also be controlled by U.S. export control laws. Unauthorized export or re-export is prohibited.

TO: Aircraft manufacturers, distributors, dealers, engine overhaul facilities, owners and operators of Slick Aircraft Products aircraft magnetos.

SUBJECT: Mandatory inspections on all Slick 4300/6300 and LASAR™ 4700/6700 magnetos

**MAGNETO MODELS** 

AFFECTED: • Slick and LASAR™ magnetos with serial numbers beginning with 0610XXXX through

0804XXXX.

• Magnetos which have had the cam, or the cam as part of the contact point assembly kit, replaced between October 1, 2006 and May 11, 2008.

**ENGINE MODELS** 

AFFECTED: Engines utilizing Slick and LASAR™ magnetos.

AIRFRAME MODELS

AFFECTED: Aircraft utilizing Slick and LASAR™ magnetos.

**BACKGROUND** 

INFORMATION: Field reports indicate premature wear of breaker point cam in the serial number range listed

in MAGNETO MODELS AFFECTED. Premature cam wear can cause excessive timing

drift, causing low magneto output power.

COMPLIANCE: All magnetos that have had a cam, or the cam as part of the contact point assembly kit,

replaced between October 1, 2006 and May 11, 2008, and all magneto models in the specified serial number range noted in MAGNETO MODELS AFFECTED. Inspect affected magnetos within the next 50 hours of the effective date of this Service Bulletin. Then, inspect every 100 hours thereafter or annual inspection, whichever comes first. See

Detailed Instructions for Service Bulletin ending compliance information.

PROOF OF

COMPLIANCE: Appropriate logbook entries.

PARTS REQUIRED

PERBULLETIN: Replace magneto or M3611 cam as required.

**TOOLS REQUIRED** 

PER BULLETIN: Slick T-100 Tool Kit, magneto timing light, T-300 SynchroLASAR™ and standard shop

tools as applicable.

#### UNISON PROPRIETARY INFORMATION - Subject to the restrictions on the cover or first page

Εľ	D	RI	EVISE	D	Unison Industries	
DAY	YR	МО	DAY	YR	530 Blackhawk Park Avenue	IO.
02	08	07	01	08	Rockford, Illinois, U.S.A. 61104 1 of 2	

# SLICK Service Bulletin SB2-08A

(Corrected Copy)

WEIGHT CHANGE: None.

REQUIRED SERVICE

LITERATURE: Refer to the following literature as applicable when performing the detailed instructions

contained in this bulletin:

Slick 4300/6300 Magneto Maintenance and Overhaul Manual L-1363

LASAR™ 4700/6700 Magneto Maintenance and Overhaul Manual L1503

Slick Service Bulletin SB3-08, Mandatory inspections on all Slick 4300/6300 and LASAR™ 4700/6700 magnetos

#### WARRANTY INFORMATION:

If damage or premature wear listed in this Service Bulletin is discovered during inspection, and the magneto is within Unison's 1-year warranty period, the magneto may be returned through your point of sale for warranty replacement. For magnetos outside the 1-year warranty period in which the replacement cam, or the cam as part of the contact point assembly kit has failed, the cam may be returned under warranty through your point of sale.

# **DETAILED**

- INSTRUCTIONS: 1. Check engine timing per engine operator's manual. If engine to magneto timing is retarded more than 4° from base timing (nominal engine manufacturer's timing), cam must be replaced per the applicable Maintenance and Overhaul Manual.
  - 2. Service Bulletin ending compliance can be documented after the cam has been replaced by one manufactured May 12, 2008 or later (controlled by manufacturerdated packaging) and an appropriate logbook entry has been made.
  - 3. For magnetos that have not had the cam replaced, Service Bulletin ending compliance can also be documented if, after 200 hours of magneto operation, there has been no significant engine to magneto timing drift as identified in step 1 above. Record an appropriate logbook entry.

Unison Piston Products Technical Support Hotline: 904-739-4081

Unison Technical Publications Web-site: www.unisonpubs.com

#### UNISON PROPRIETARY INFORMATION - Subject to the restrictions on the cover or first page

SSUE	I	כ	R	EVISE	D
D	ΑY	YR	МО	DAY	YR
	02	08	07	01	08